

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter assy (1.4kw)				
Commutator end frame assy x Starter yoke		1.5	15	13 in.·lbf
Starter housing x Magnetic switch		5.9	60	52 in.·lbf
Filed frame x Armature assembly		5.9	60	52 in.·lbf
Lead wire x Terminal C of starter		5.9	60	52 in.·lbf
Starter assy (2.0kw)				
Commutator end frame assy x Starter housing		6.5	66	58 in.·lbf
Commutator end frame cover x Commutator end frame assy		1.7	17	15 in.·lbf
Starter housing x Magnet Starter Switch		5.0	51	44 in.·lbf
Lead wire x Terminal C of starter		8.0	82	71 in.·lbf
Starter assy (2.2kw)				
Starter housing x Magnetic switch		9.3	95	82 in.·lbf
Filed frame x Armature assembly		12.7	130	9.0
Lead wire x Terminal C of starter		5.9	60	52 in.·lbf
Generator (90A)				
Rectifire end frame x Drive end frame	Nut A	4.5	46	39 in.·lbf
	Nut B	5.4	55	47 in.·lbf
Rectifire holder x Rectifire end frame		2.9	30	26 in.·lbf
Voltage regulator x Rectifire holder		3.9	40	35 in.·lbf
Brush holder x Rectifier holder		2.0	20	18 in.·lbf
Rear end cover x Rectifier end frame	Nut	4.4	45	39 in.·lbf
	Bolt	3.9	39	35 in.·lbf
Generator pulley x Rotor		111	1,133	82
Generator assy (130 A)				
Rectifire end frame x Drive end frame		5.8	59	51 in.·lbf
Generator pulley x Rotor		111	1,133	82
Brush holder x Rectifire end frame		1.8	18	16 in.·lbf
Rear end cover x Rectifire holder		4.6	47	41 in.·lbf